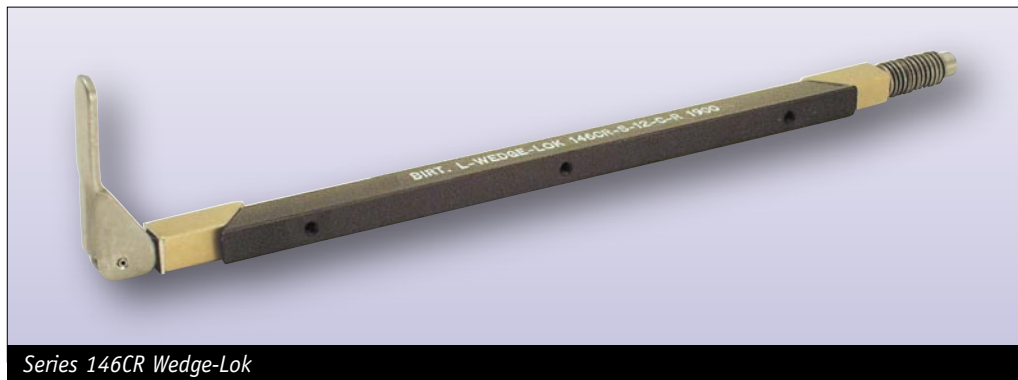


FEATURES

Relative Clamping Force*	
Relative Retention Force*	
Relative Thermal Resistance*	
Relative Price	
*For mechanical and thermal performance data see the Technical Applications section pages 77-94	



Series 146CR Wedge-Lok

WEDGES

Material:
Aluminum Alloy
6061-T6 per QQ-A-200/8

Finish:
See finish table on opposite page

LEVER

Material:
Stainless Steel per
QQ-S-763 ASTM-A-582

Finish:
Passivate per MIL-S-5002

SCREW

Material:
Stainless Steel per
QQ-S-763 ASTM-A-582

Finish:
Passivate per MIL-S-5002

WASHERS AND SPRING WASHERS

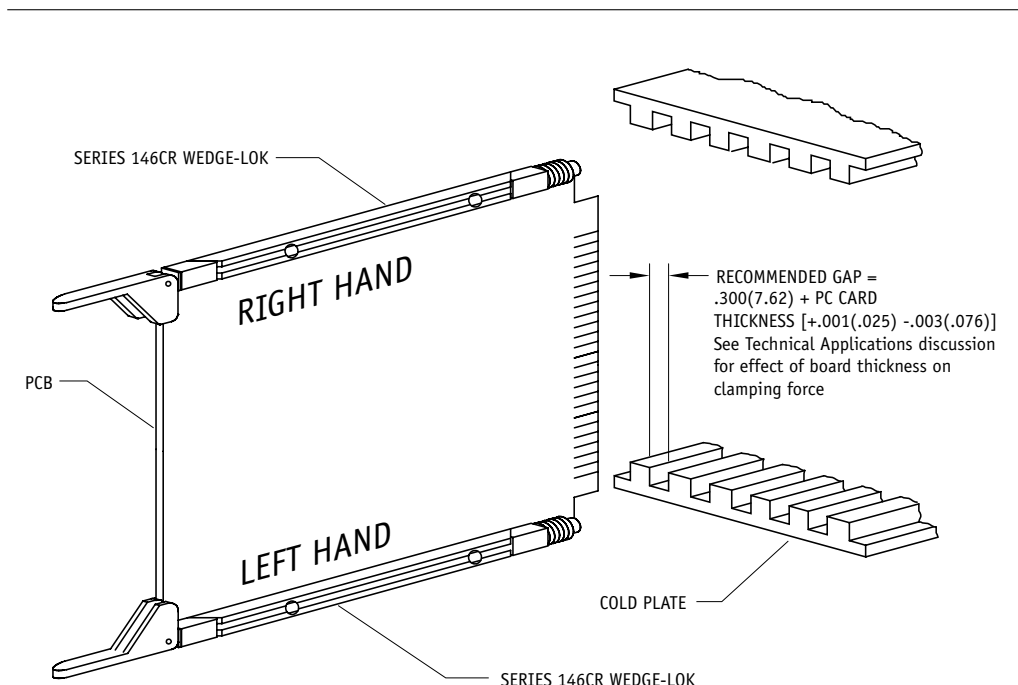
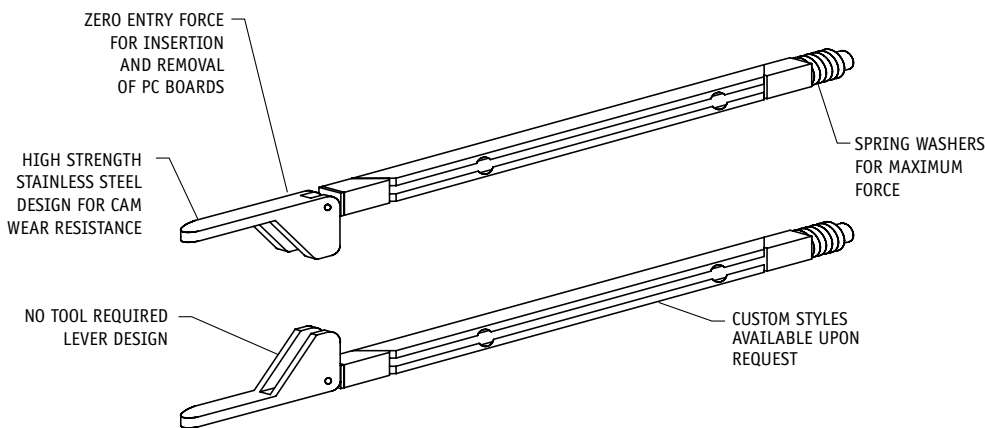
Material:
Stainless Steel per
ASTM-A-582

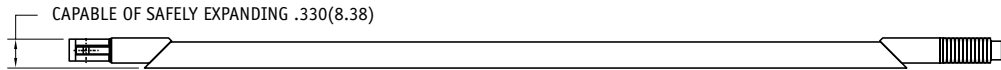
Finish:
Passivate per MIL-S-5002

WEIGHT

.103 oz/in
(1.22 gm/cm)

**DESIGNED FOR HEAVY SHOCK,
VIBRATION, & HEAT DISSIPATION**
.260(6.60) X .255(6.48) PROFILE

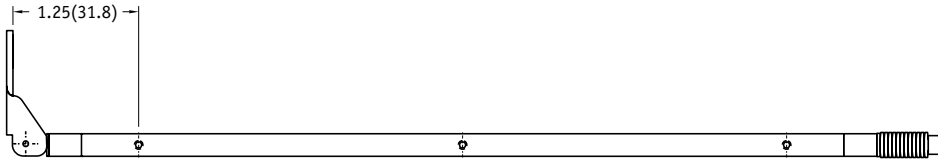




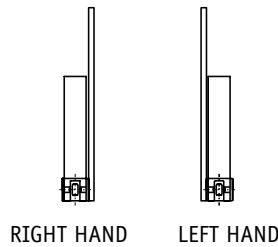
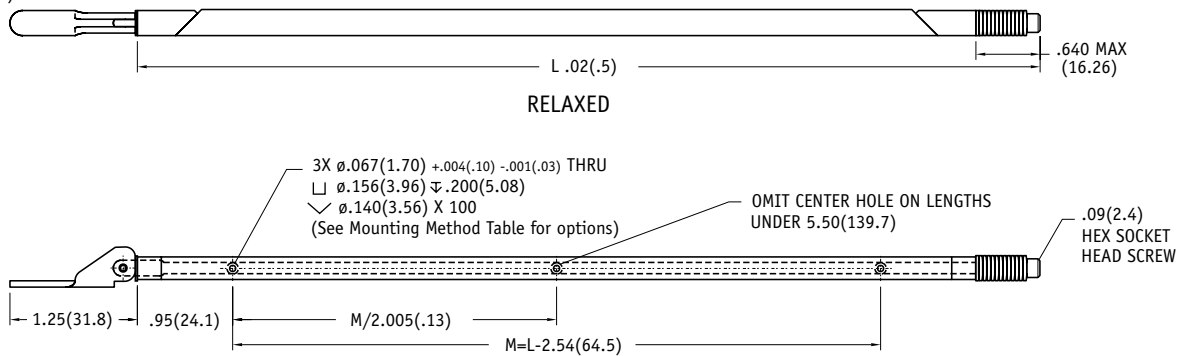
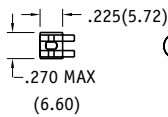
EXPANDED

NOTE ON DIMENSIONS:
ENGLISH LISTED FIRST
FOLLOWED BY METRIC
IN PARENTHESES

TOLERANCES:
UNLESS OTHERWISE SPECIFIED
.XXX(.XX) = .01(.25)
.XX (.X) = .02(.5)



RELAXED



1 FINISH TABLE

Code Letter	Finish (see pg.9 for RoHS Compliance)
C	Chemical Film per MIL-C-5541, Class 1A, Gold, non RoHS compliant
CC	Chemical Film per MIL-C-5541, Class 1A, Clear
EN	Electroless Nickel per MIL-C-26074, Class 4, Grade B, Bright
N	Nickel Plate per QQ-N-290, Class 1, Grade G, Bright (.0002")
B	Black Anodize per MIL-A-8625, Type II, Class 2, (.00005" - .0003")
B3	Hard Black Anodize per MIL-A-8625, Type III, Class 2 (.002")
B3D	Hard Black Anodize with Dry Film Lube per MIL-L46010

2 MOUNTING METHOD

Code Letter	Method
R	Rivet Mount (Ø.067 (1.70) holes with counterbore and countersink)
S	Screw #2-56 UNC-2B
M	Screws M2.5 X .45 Metric
M2	Screws M2 X .4 Metric

Part Number Code (See example below)

Series 146CR Wedge-Lok Three-piece Lever-actuated

146CR -X -X -X -X

Mounting

Select code letter from Mounting Method Table 2

Length

In 1/2" increments _____ -6 (3") thru -18 (9")
In 12.7mm increments _____ -6 (76.2mm) thru -18 (228.6mm)

Finish

Select code letter from Finish Table 1

Lever Action

Left hand (see diagram on pg.26) _____ L
Right hand (see diagram on pg.26) _____ R

Part Number Code example: 146CR-S-12-N-L

Series 146CR Wedge-Lok Three-piece Lever actuated, 6.0 in (152.4mm) long, Nickel plated, #2-56 UNC screw mounted, left hand

**FOR MECHANICAL AND THERMAL PERFORMANCE
SEE THE TECHNICAL APPLICATIONS SECTION PAGES 77-94**